

### COMPARE FOR YOURSELF

	GacoRoof	Brand X
Warranty	<b>LIMITED 50-YEAR*</b>	5-10 YEARS
Can be Applied Between 32°F and 120°F	<b>YES</b>	NO
Withstands Permanent Ponding Water	<b>YES</b>	NO
Primer/Basecoat Required?	<b>NO</b>	YES
Recoating Required?	<b>NO</b>	YES

### GACOROOF IS IDEAL FOR THE FOLLOWING ROOF TYPES

- Aged Asphalt\*
- Aged EPDM and TPO/CPA†
- Built-Up
- Cap Sheet
- Composite
- Concrete
- Fiberglass
- Metal
- Modified Bitumen
- Torchdown
- Sprayed Polyurethane Foam
- Most Existing Coatings
- Low-Pitched Roofs
- Flat Roofs
- Mobile Homes
- RVs & Campers

\*Not for use on 3-tab asphalt or architectural shingles.  
 †May require GacoFlex E5320 2-Part Epoxy Primer/Filler.  
 Verify adhesion with a GacoRoof AdhesionTestKit.

### GIVE YOUR ROOF THE SILICONE ADVANTAGE

GacoRoof's unique silicone chemistry offers peace of mind for a lifetime!

- ▶ Outperforms and outlasts acrylic, urethane, asphalt and Hypalon® coatings
- ▶ Non-sacrificial; unaffected by harsh UV rays and temperature extremes
- ▶ Withstands permanent ponding water without softening
- ▶ Excellent resistance to mold, mildew and staining
- ▶ Adheres to a multitude of substrates, reducing the amount of tear-offs



# GacoRoof®



## THE LAST ROOF COATING YOU'LL EVER NEED.

**HELPLINE**  
866 422 6489

Call us 7 days a week  
7am to 4:30pm PST

# GacoFlex®

by Gaco Western®

**GACO WESTERN**  
WAUKESHA, WI 53186



Florida Product Control FL14724-RI



Texas Department of Insurance - Product Evaluation RC-353

GacoRoof S1600. \*Energy Star, Title 24 & CRRC only applies to White color.

MKGR1002 1213

### ABOUT GACO WESTERN

Since 1955, Gaco Western has manufactured exceptional products. This family-owned company was built on three fundamental principles: superior products, sold by experts, at competitive prices. Today Gaco Western offers best of class waterproofing and insulation solutions for a variety of commercial, industrial and residential applications. Products are available nationwide.



[gaco.com](http://gaco.com)

- ▶ 100% silicone roof coating
- ▶ Exceptional adhesion
- ▶ Withstands permanent ponding water
- ▶ Ideal for flat or sloped roofs
- ▶ 50-year limited material warranty

## OUTPERFORMS & OUTLASTS

When it comes to permanent ponding water and weatherproofing, GacoRoof Silicone Roof Coating will outperform all other coatings, including acrylics, urethanes, asphalt and Hypalon®.

### STANDARD COLORS

<b>WHITE</b> GR1600	<b>GRAY</b> GR1628	<b>GREEN</b> GR1626
<b>LIGHT TAN</b> GR1670	<b>RUSTIC</b> GR1671	<b>MEDIUM BLUE</b> GR1672
<b>BLACK</b> GR1673	<b>BROWN</b> GR1674	<b>RED</b> GR1675

Note: Colors shown are printed representations of product color. Actual color may vary slightly due to surface texture, application technique and lighting conditions.

### ACCESSORIES



**GacoWash Concentrated Cleaner** helps ensure a roof is completely clean and suitable for GacoRoof.

Using an **AdhesionTestKit** is the best way to guarantee a GacoRoof for 50 years.

**E5320 2-Part Epoxy Primer/Filler** ensures top coat adhesion and may help prevent bleed through on asphalt roofs.

**LiquidRoofTape** reinforces seams, cracks, roof penetrations and fasteners.

**RoofTape** is a self-adhesive tape for cracks, seams and edge transitions.

**66S Reinforcing Polyester Mesh** covers seams, joints, fasteners and tears on uneven surfaces.

**GacoRoof Colorant** is a liquid silicone alternative to premixed GacoRoof with color. Available in Gray or Mojave Tan.

## APPLICATION INSTRUCTIONS

### PRIMING

GacoRoof will adhere to most surfaces without a primer; however, some substrates may require a primer for optimal adhesion. On any aged asphalt or black tar surfaces, applying GacoFlex E5320 2-Part Epoxy Primer/Filler, according to label directions, may help prevent bleed-through staining on the final coats. To verify adhesion, use the GacoRoof AdhesionTestKit, which provides results in just 24 hours. If the test reflects poor adhesion, prime all surfaces with GacoFlex E5320 according to label directions.

Remove all loose material and debris. Wash roof with GacoWash Concentrated Cleaner, paying special attention to heavily soiled areas. The surface must be **COMPLETELY CLEAN & DRY** before applying GacoRoof. Fill and cover holes, depressions, protrusions, fasteners and cracks with LiquidRoofTape. Check flashings and transitions, then bridge openings with LiquidRoofTape or RoofTape according to label directions.

### APPLICATION

A minimum of two coats are required; recommended final film build is a minimum of 22 dry mils. To help ensure complete coverage during application of the final coat, it is recommended to use a different GacoRoof color for the first coat to create a color contrast. Mix before application to ensure uniform color and consistency. Product should not be thinned.

**Flat roofs (less than 1:12 pitch/5°):** Use a solvent-resistant ¾" or 1" nap roller cover and depending on type of roof, dip roller directly into pail and apply, or pour product onto flat roof surface and roll out evenly, or for very smooth surfaces, pour out product and spread with an 1/8" notched squeegee then immediately back roll for a smooth, even finish.

**Pitched roofs (greater than 1:12 pitch/5°):** Use extreme caution when on a pitched roof. Follow all safety guidelines to avoid injury. Use a solvent-resistant ¾" or 1" nap roller cover, dip roller directly into pail, and apply. A roof pitch greater than 4:12/19° is not considered walkable; additional reach equipment may be needed to properly apply the product safely and effectively.

Allow the first coat to dry for 3 to 12 hours. Apply second coat as soon as the first coat can be safely walked on. The coverage rate of GacoRoof is 100 sq. ft. per gallon in each coat on a smooth surface; coverage rate may decrease on textured surfaces, and more coating will likely be used on first coat than on additional coats. Smooth roofs can be completed in 2 coats, lightly textured surfaces often require 3 coats, and heavily textured surfaces may require 4 coats to achieve a final 22 dry mil film build.

Do not apply in temperatures below freezing, above 120°F (49°C) or if rain is expected within 2 hours. Do not walk on GacoRoof other than for periodic maintenance; for areas of light foot traffic, create a walking path by applying a coat of LiquidRoofTape according to label instructions.

### CLEAN UP

Application tools and equipment can be cleaned with GacoFlex Silicone Solvent or 100% Pure Mineral Spirits. **DO NOT USE WATER OR RECLAIMED SOLVENTS.** Once a container of GacoRoof is opened, the curing process has started. Use the entire product on your project if possible. Allow any remaining product in the container to solidify and dispose of in the proper manner.

## GACOROOF ADHERES TO ALMOST ANY ROOF SURFACE

